

	<b>Service Letter SL 33</b>	DO - No. EASA.21J.020
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**Planning Information**

**Affected propeller**

Shrouded Propeller Installation

**Reason**

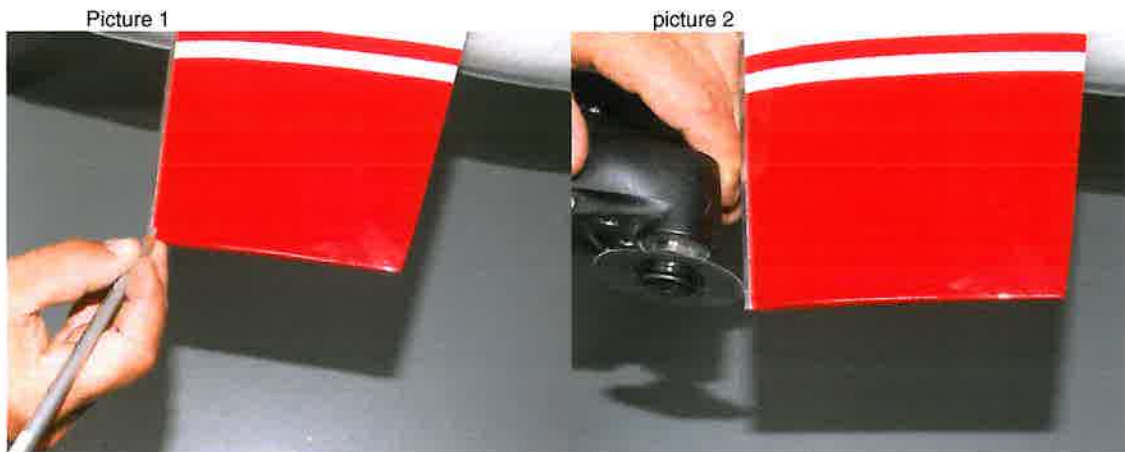
Not enough clearance between blade tip and shroud

**Work Procedure:**

- Mark the blade tip exactly at the desired blade length and needed gap by appropriate means (picture 1)
- Cut the blade with a vibration saw (picture 2)

**Attention:**

- **Start cutting from the leading edge to avoid stainless steel bonding delamination from the blade.**
- Smooth edges with sandpaper 220 grid
- To avoid moisture it is mandatory to cover the blade tips with 5 min epoxy
- Final painting is only for visual effect, not mandatory



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